



Investigation of GaInNAs and Cu(In,Ga)Se₂ Solar Cells for Space Applications



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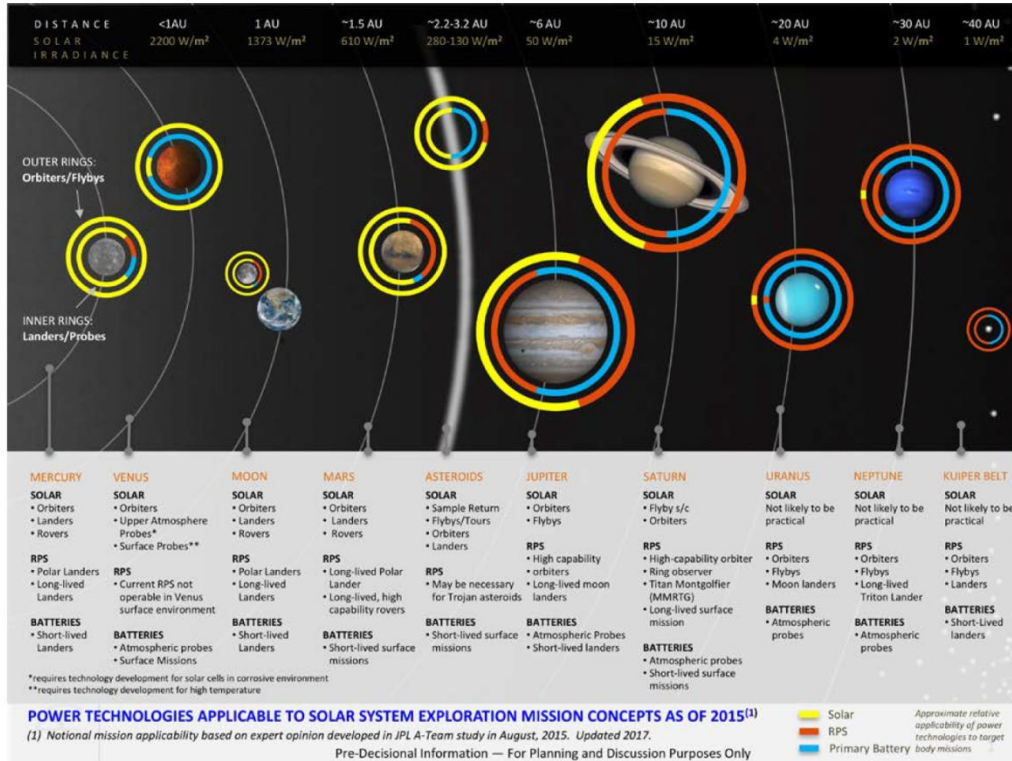
⁴ MiaSolé Hi-Tech Corp., Santa Clara, California 95051, USA

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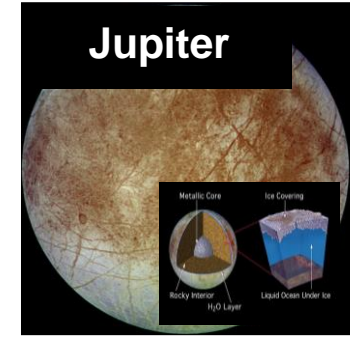
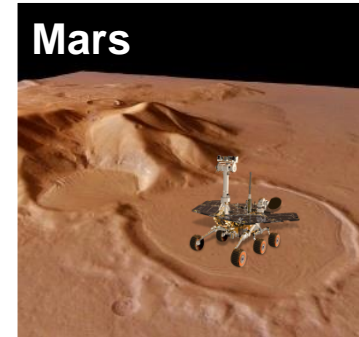




Photovoltaics for Next Generation Space Missions: Deep Space/Outer Planetary Missions



- NASA
- ESA
- JAXA
- Space X



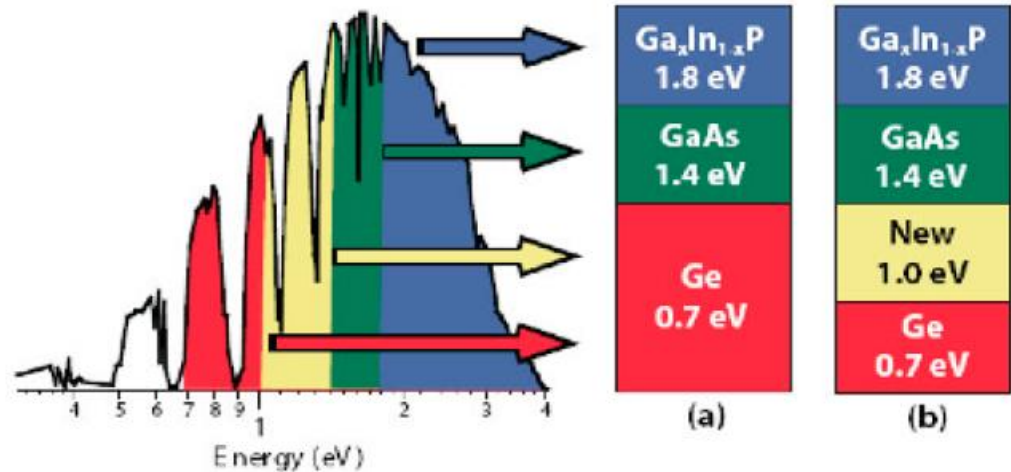
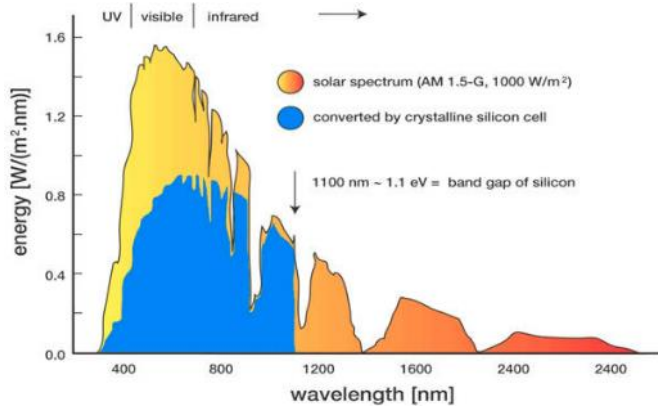
- Higher power requirements for outer planet exploration
 - Beyond power for most radioisotope thermoelectric generators (RTG)
- Outer planets have low temperature compared to Low Earth Orbit (LEO) and some missions, like those near Jupiter, will encounter intense radiation belts.
- Flexible radiation hard thin films solar cells may be competitive if packing ratio/specific power is high compared to multijunction
 - Particularly for low cost satellites (CubeSat and SmallSat, 6U and 24U)



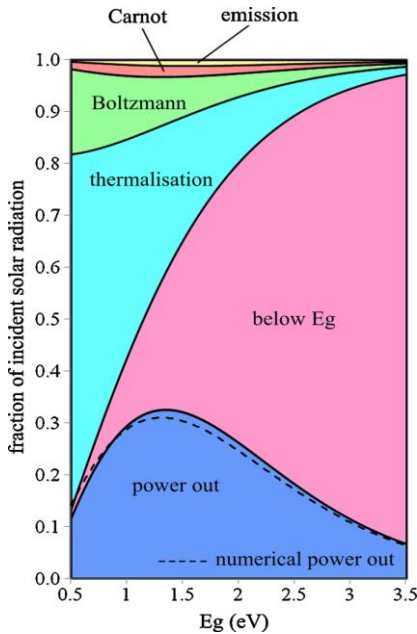
G. A. Landis and J. Fincannon, IEEE 42nd (PVSC),



Single Bandgap Limit and Multijunction Solar Cells: GaInNAs



J.F. Geisz and D.J.Freidman, *Semicond. Sci. Technol.* 17, 769 (2002)



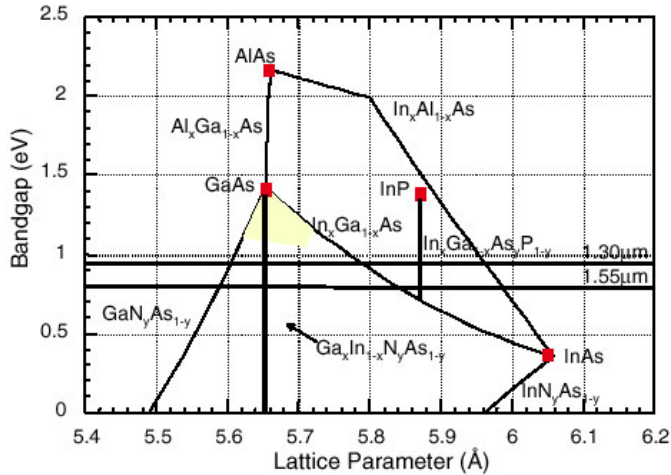
- Three junctions: 44.4% efficient
- Four junctions: Up to 52% efficient
- Power wasted by Ge due to poor current matching

**We need a material with 1 eV band gap,
correct lattice spacing**

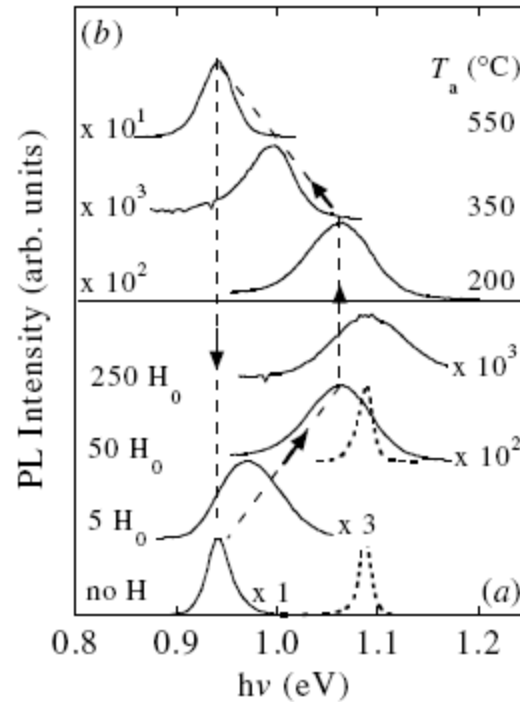
L. C. Hirst & N. J. Ekins-Daukes, *Prog. PV.* 19, 286 (2010)



GaNAs is Promising but Problematic - Passivation Techniques



J. S. Harris, *Semicond. Sci. Technol.* 17, 880 (2002)



Polimeni *et al. Semi. Sci Tech.* 797, (2002)

Growth Problems:

- High temperature → phase separation, clustering
- Low temperature → defect formation, low nitrogen inclusion, alloy fluctuations

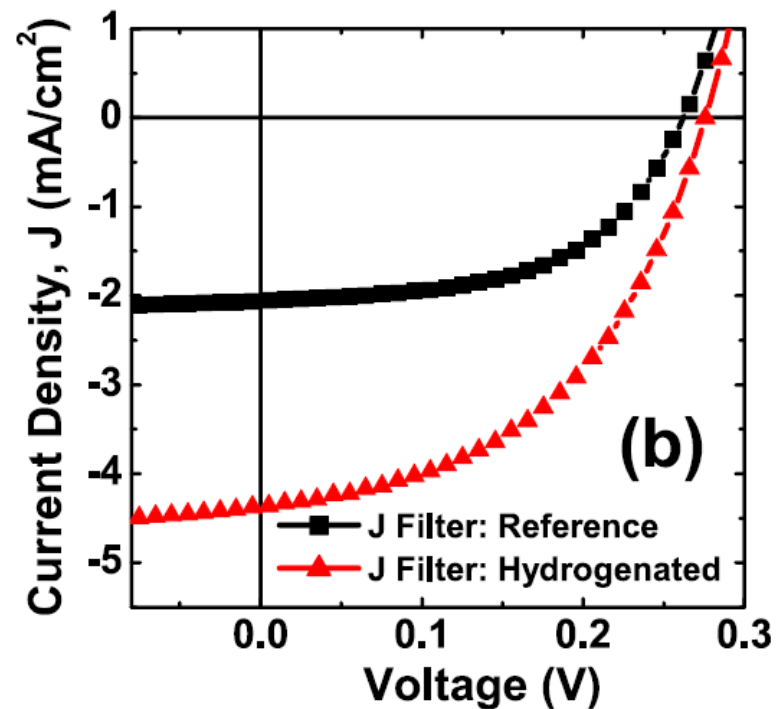
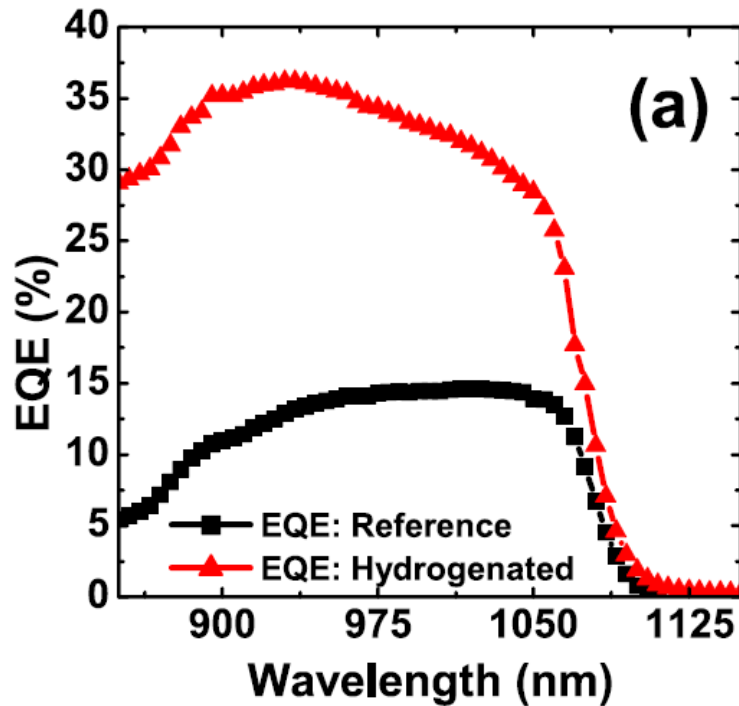
Brown *et al. RSC Advances* 7, 25353 (2017)

Previous hydrogenation work:

- Removes effect of substitutional nitrogen
- selective passivation of certain defects with increasing hydrogen

- UV-activated hydrogenation – Deuterium based
- Typical 100 °C – 350 °C
- Pressures ranging from 10⁻⁶ – 10⁵ Torr

Passivation and Solar Cell Characterization



- Increase in performance of the solar cell after hydrogenation
- No visible effect on the substitutional Nitrogen – *selective passivation*
- Understanding of doping change necessary, especially for PIN structure

Fukuda *et al.* *Applied Physics Letters* **106**, 141904 (2015)

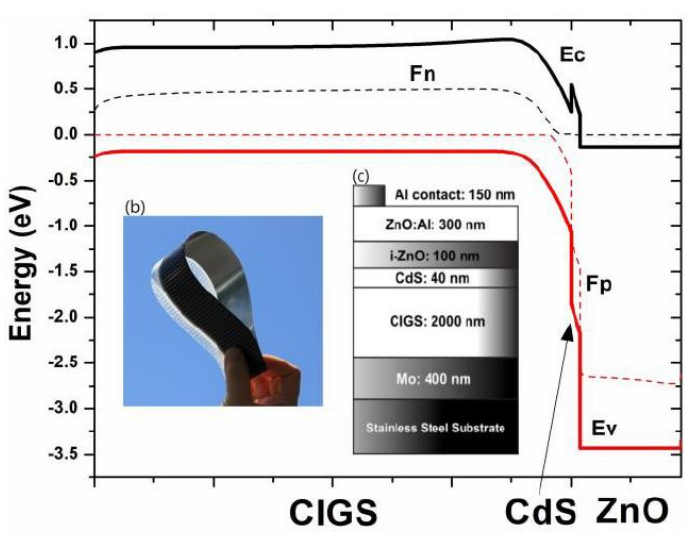
Flexible (commercial) CIGS: *MiaSolé* product

FLEX-02N SERIES

Width	Length	Weight	Power Range
0.37m	2.60m	2.0kg	100 to 130 W
0.37m	5.92m	4.3kg	265 to 305 W

FLEX-02W SERIES

Width	Length	Weight	Power Range
1.00m	2.60m	5.1kg	340 to 380 W

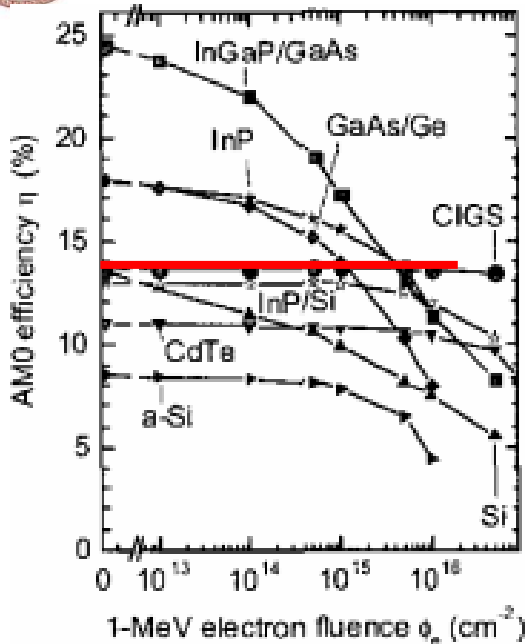


MiaSolé Roll-to-Cell Process

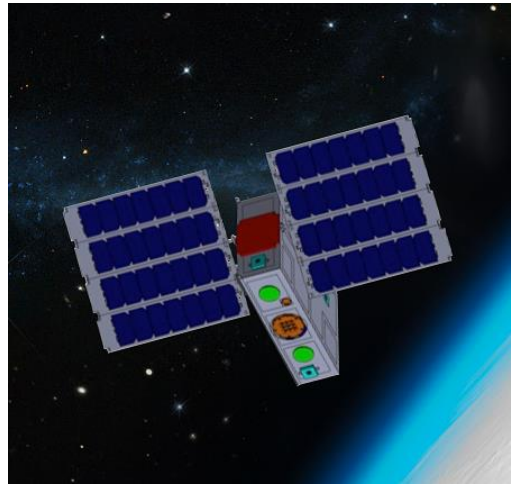
All PVD Deposition using Roll Coater

- + Single interconnected vacuum chamber
- + High deposition rate sputtering process over 1 meter wide substrate
- + Cells finished with low resistance collection grid
- + Incoming material to IV data in ~60 minutes
- + Small factory footprint → fraction of a c-Si factory footprint

- Commercial grade CIGS with module efficiency of 17 % (20% - 2020)
- PVD Roll-to-Cell process on flexible steel
- Specifications: (for example - *FLEX-02W*) 2.4 Kg/mm / 2598 mm x 1000 mm = 380 W
- Payload (AM1.5G) ~ 61 W/kg



A. Jasenek et al., Proc. WCPEC-3, 2003.



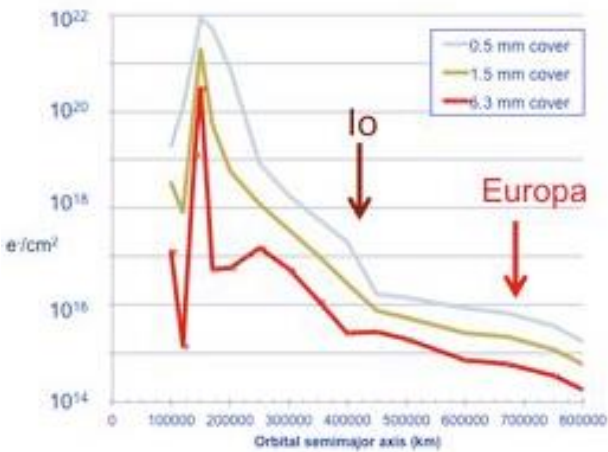
www.nasa.gov/mission_pages/smallsats



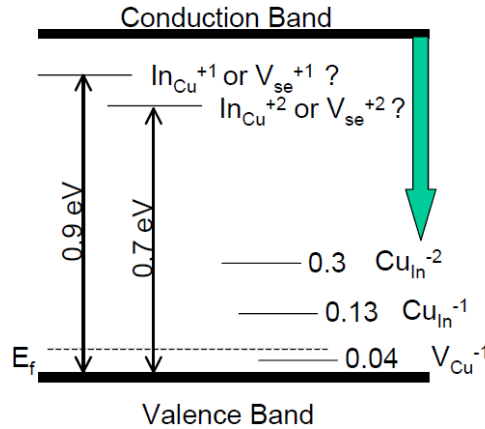
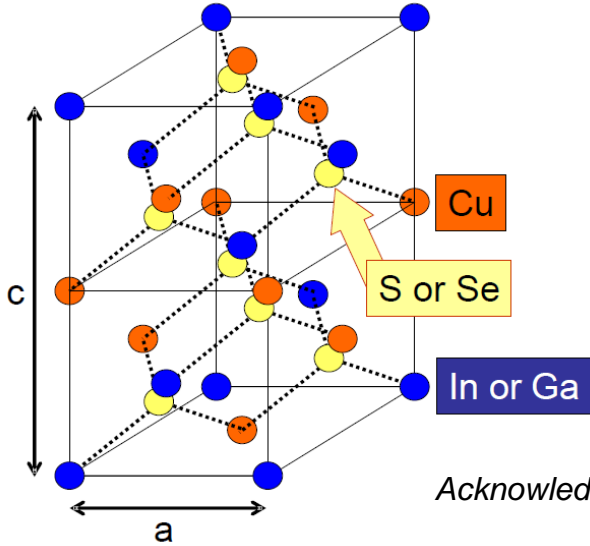
BioSentinel - www.nasa.gov

	I (AM0 suns)	I (W/m ²)	T _{eq} (K)
Saturn	0.011	14.82	100
Jupiter	0.037	50.26	135
Mars	0.431	586.2	263

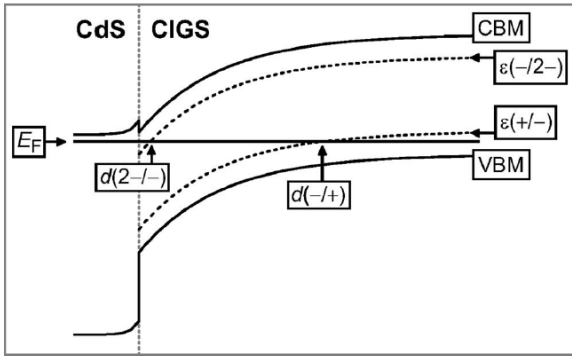
G. A. Landis and J. Fincannon, IEEE 42nd (PVSC),



- Low cost, deployable technology
- (At least) equivalent payload
- Higher packing volume
- Radiation hard

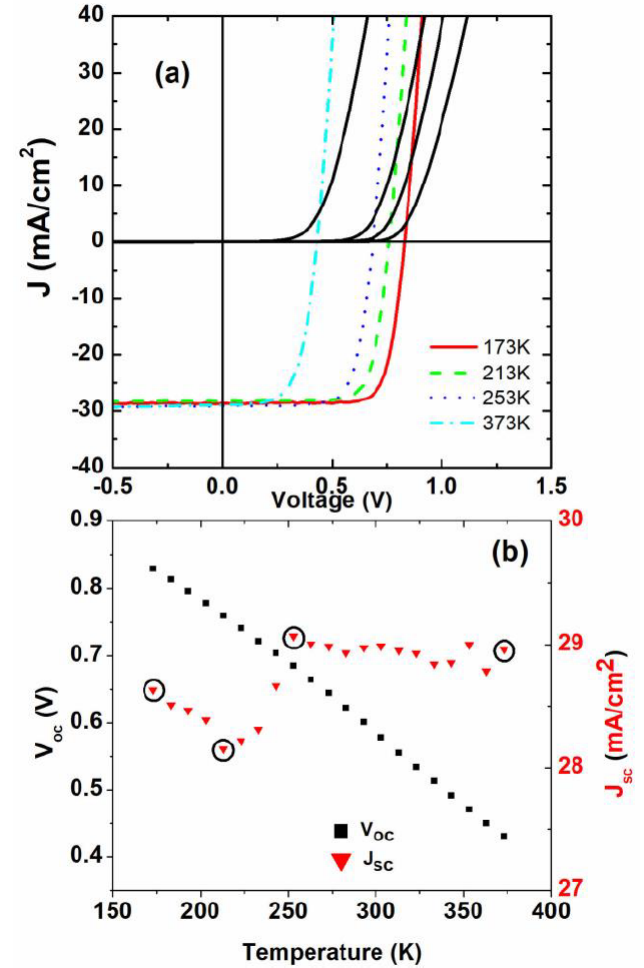
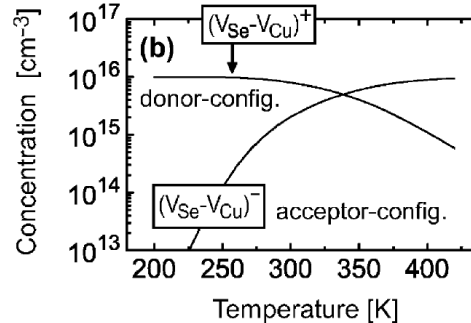
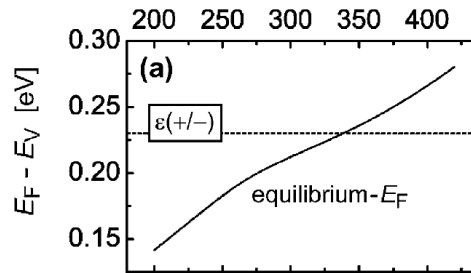


Acknowledgement - Angus Rockett (CSM)



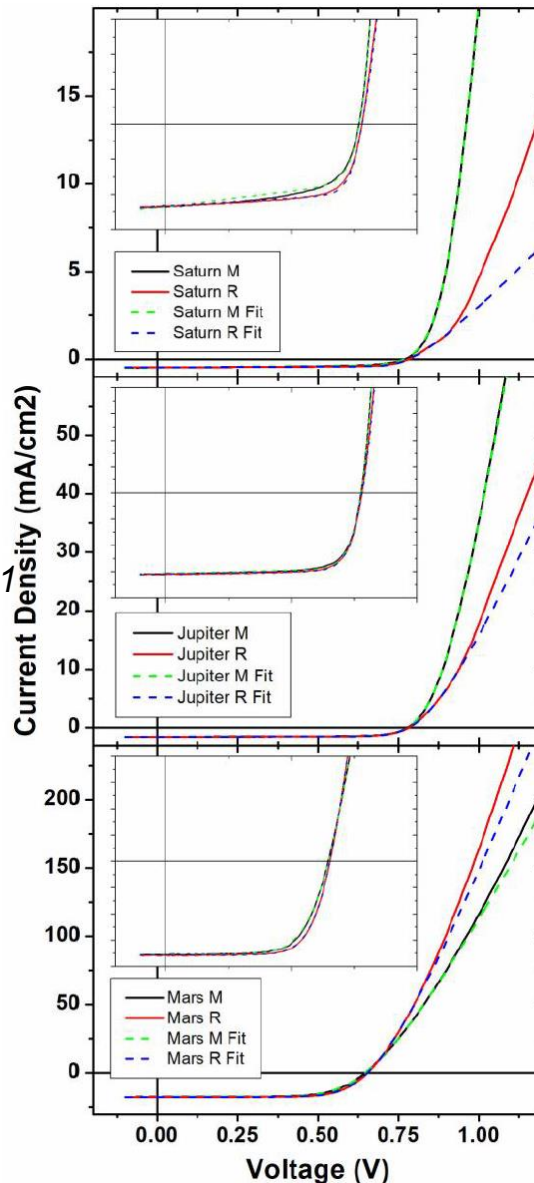
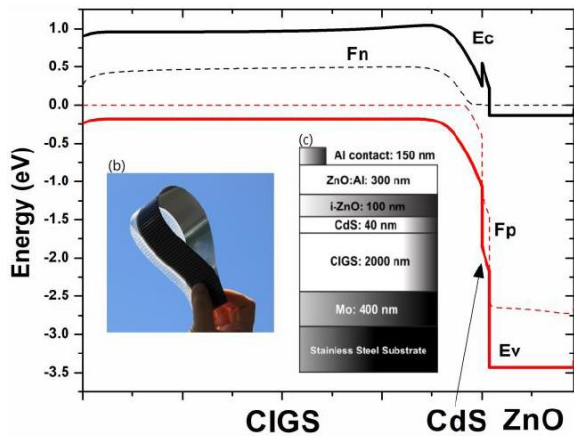
Lany and Zunger, JAP 100, 113725 (2006)

Reversible metastability under PV operating conditions





Effects of Metastability: *LILT Effect*



$$I = I_0 \left(\exp \left(\frac{q(V - R_s I)}{nk_B T} \right) - 1 \right) + \frac{(V - R_s I)}{R_{sh}} - I_{ph}$$

Saturn: $T = 100$ K; $I = 0.01$ suns

- Loss of Fill factor in R-state
- Evidence of parasitic barrier

Jupiter: $T = 135$ K; $I = 0.04$ suns

- Loss of Fill factor in R-state (less than observed in Saturn)
- Higher thermal energy

Mars: $T = 263$ K; $I = 0.4$ suns

- Comparable fill factor (R and M)
- Reversal observed/ higher R_s in M-state
- Evidence of generation recombination losses in the bulk.

Brown et al. in preparation

- Relaxed – dark 330 K for 1 hour
- Metastable – light soaked at RT for 1 hour (AM-0)

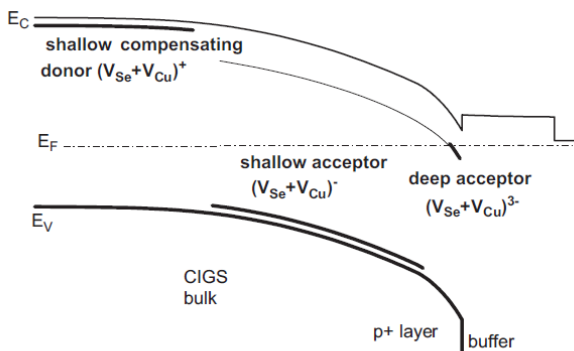
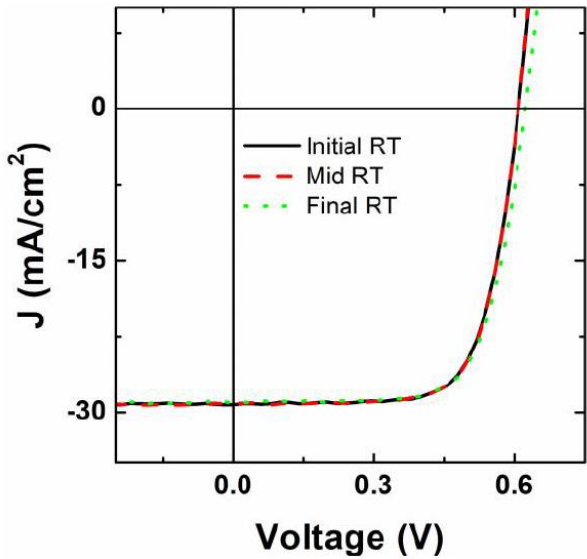


Fig. 1. Distribution of charged defects within the junction according to the Lany-Zunger model of $V_{Se}-V_{Cu}$ divacancy [9,10].

M. Igalson et al., SOLMAT 93, 1290 (2009)



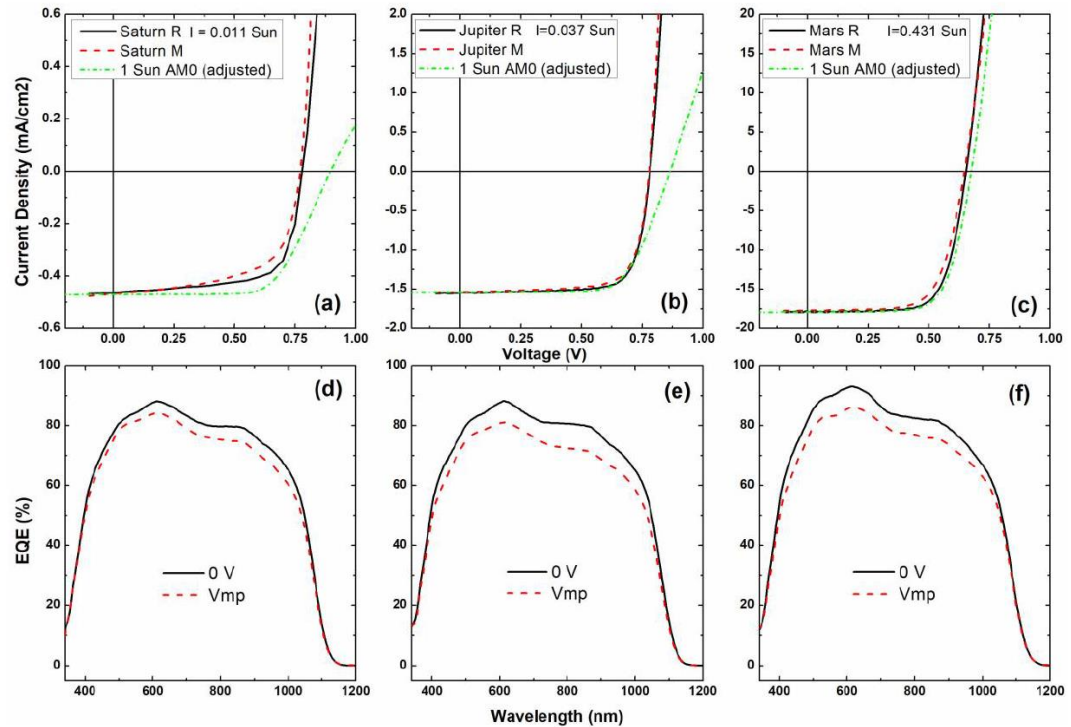
Thermal Cycling and LILT Analysis



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- Initial – AM0 300 K
- Mid RT – after 12 hour at -100 °C
- Final RT – after 12 hour at 100 °C

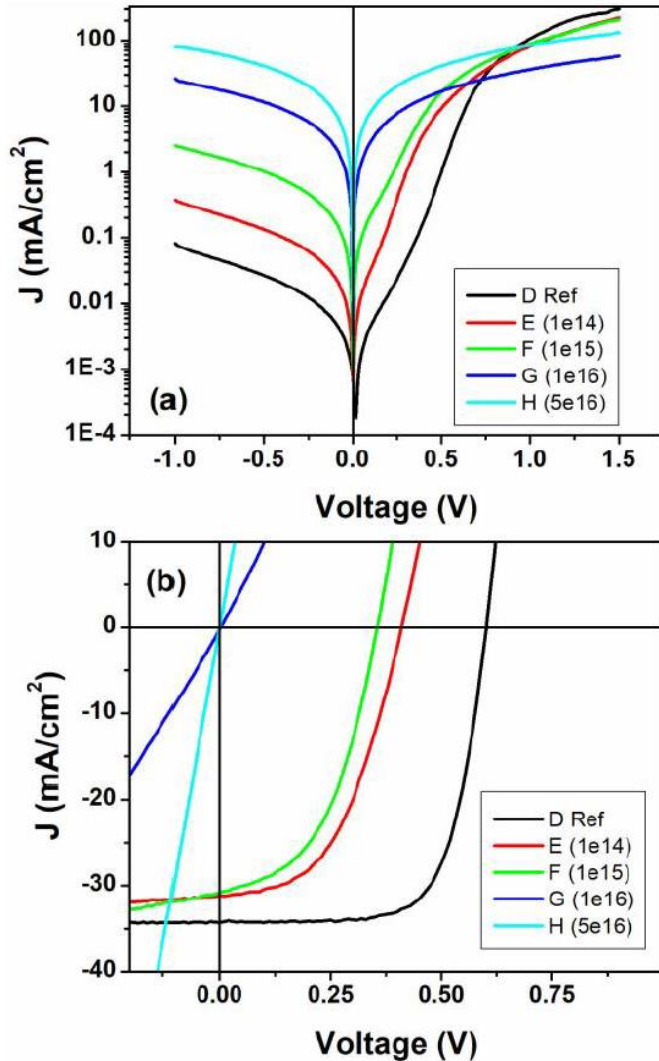
No significant degradation – some improvement after high temperatures!



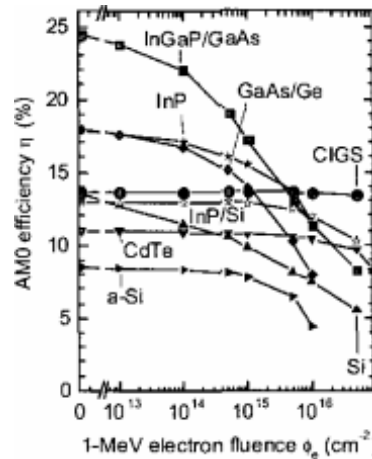
- Solar Cells measured at conditions equivalent to Saturn, Jupiter, and Mars
- Distinct reduction in series resistance in lower LILT conditions – *metastable defects/impurities*
- Evidence of photosensitive barrier at lower temperatures
- EQE suggest losses are Voltage related



Effects of proton irradiation and self healing effects



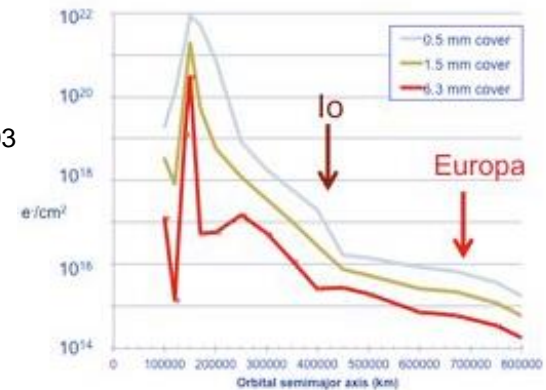
- Solar cells exposed to 1MeV proton irradiation/fluence from 1×10^{12} protons/cm² to 1×10^{16} protons/cm²
- Rapid degradation evident....
- Significantly higher than typically used!



Jasenek *et al.* WCPEC 2003

Fluence (e ⁻ /cm ²)	Efficiency 5AU -125°C	Efficiency 1.58AU -125°C	Efficiency 1AU 28°C
0e00 (Ctrl)	37.6% ± 0.7%	39.0% ± 0.5%	33.0% ± 0.4%
1e15 (Rad)	35.0% ± 0.6%	36.2% ± 0.7%	27.0% ± 0.4%
4e15 (Rad)	27.9% ± 0.4%	29.6% ± 0.7%	20.8% ± 0.2%

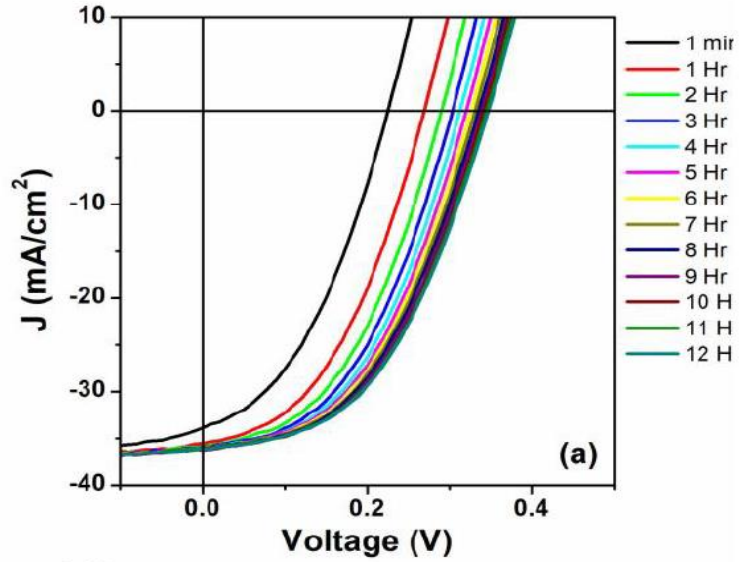
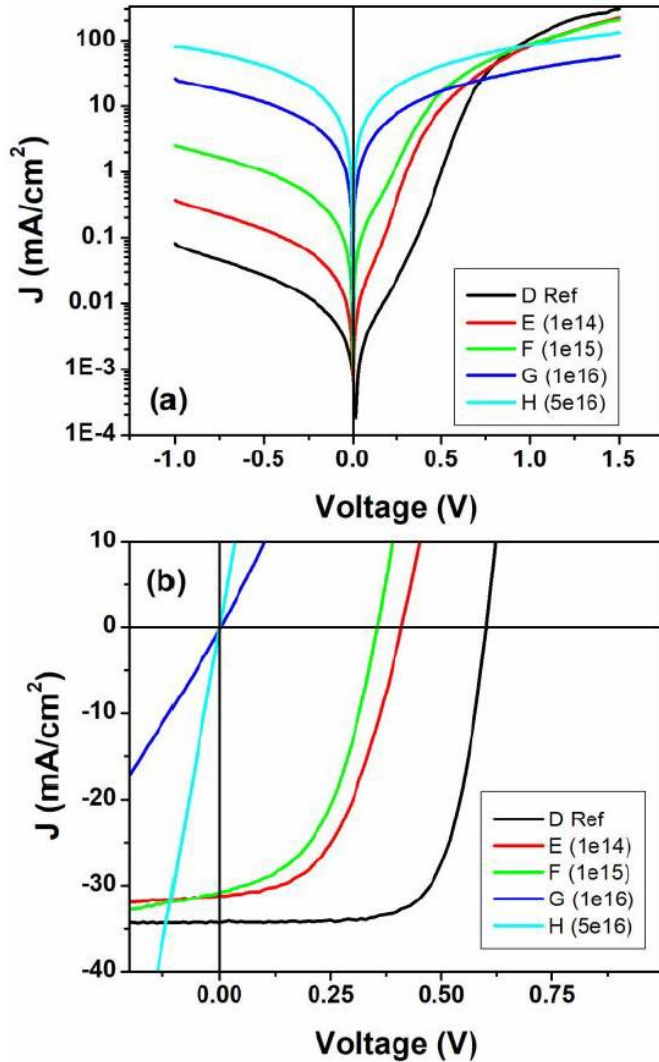
JPL (NASA) EESP Base Report 4/26/2017: "Solar Arrays for LILT and High Radiation Environments."



Brown *et al.* in preparation



Effects of proton irradiation and self healing effects



- Cells exposed to heat under illuminations
- Upon heating strong evidence of “self-healing”
- Further studies underway

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Summary and Acknowledgements

- For future trips to deeper space technologies need developing unique to the rigors of those environments
- Both GaInNAs (MJSCs) and CIGS have potential for such applications
- GaInNAs requires more work to improve materials quality and hydrogen passivation has potential
- CIGS appear to have unique potential for deep space CubeSat and SmallSat applications



OCAST OARS 12.2-040 and Oklahoma NASA EPSCoR NNX16AQ97A

