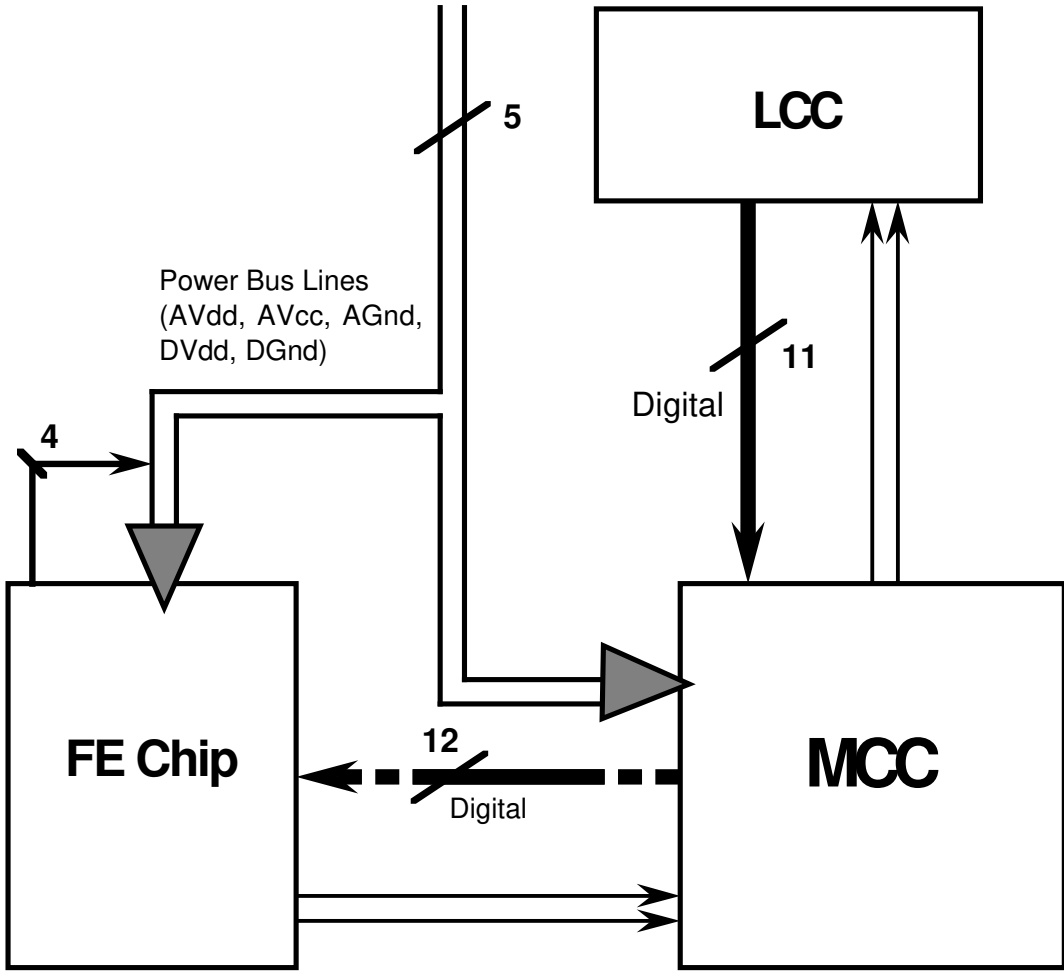
Block Diagram of Signal Connections



MCC : Module controller chip

LCC : Ladder controller chip.